



# Addition und Subtraktion – Station 1

1. Rechne schriftlich! Achte auf das Rechenzeichen!

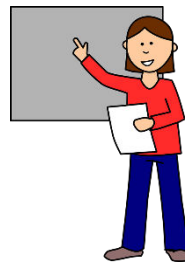
407	566	172	278	563	434	740
+ 532	+ 723	+ 99	+ 345	+ 248	+ 468	+ 266
-----	-----	+ 447	-----	-----	-----	-----
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2. Rechne schriftlich untereinander!

476 + 389 =                      388 + 213 + 299 =                      234 + 567 =

3. Ergänze die fehlenden Zahlen!

$$\begin{array}{r} 4 \_ 3 \\ + \_ 2 \_ \\ \hline 8 \ 7 \ 9 \end{array}$$



4. Rechne!

150 - 42 = _____	263 - 30 = _____	760 - _____ = 732	370 - _____ = 338
540 + 39 = _____	907 + 60 = _____	130 + _____ = 173	841 + _____ = 880
537 + 78 = _____	875 + 26 = _____	154 - 85 = _____	823 - 65 = _____

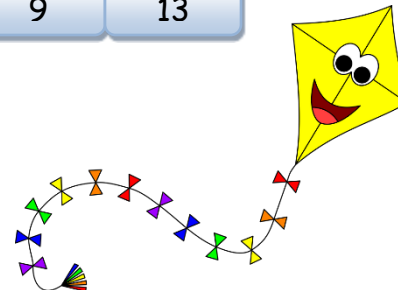
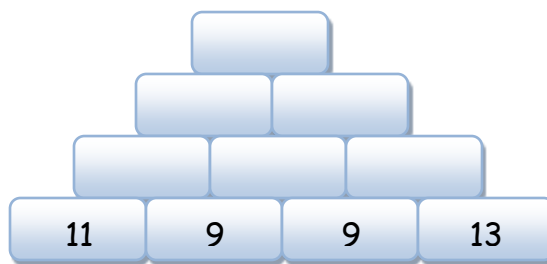
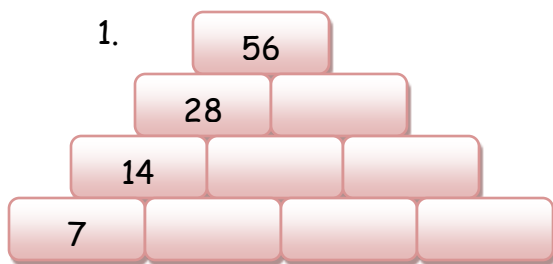
5. Rechne aus.

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6.	22 + 76 = _____	99 - 18 = _____	12 + 67 = _____
	33 + 66 = _____	88 - 28 = _____	68 + 22 = _____
	44 + 56 = _____	77 - 38 = _____	73 - 35 = _____
	55 + 46 = _____	66 - 48 = _____	69 + 32 = _____
	66 + 36 = _____	55 - 48 = _____	66 - 48 = _____



## Addition und Subtraktion – Station 2



2. Zusammenzählen oder wegnehmen

$53 + 38 = \underline{\quad}$       $94 - 67 = \underline{\quad}$       $71 - 54 = \underline{\quad}$

$16 + 67 = \underline{\quad}$       $84 - 35 = \underline{\quad}$       $33 + 57 = \underline{\quad}$

3. Addiere und subtrahiere. Achte auf die Rechenzeichen.

$$\begin{array}{r} 346 \\ +279 \\ \hline \end{array}$$

$$\begin{array}{r} 543 \\ +442 \\ \hline \end{array}$$

$$\begin{array}{r} 276 \\ +653 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ +597 \\ \hline \end{array}$$

$$\begin{array}{r} 491 \\ -321 \\ \hline \end{array}$$

$$\begin{array}{r} 546 \\ -99 \\ \hline \end{array}$$

$$\begin{array}{r} 342 \\ -289 \\ \hline \end{array}$$

$$\begin{array}{r} 552 \\ -368 \\ \hline \end{array}$$

4. Rechne!

$463 + 400 = \underline{\quad}$       $177 + 208 = \underline{\quad}$       $900 - 500 = \underline{\quad}$

$180 + 540 = \underline{\quad}$       $789 - 200 = \underline{\quad}$       $475 - 30 = \underline{\quad}$

$106 + 87 = \underline{\quad}$       $150 - 70 = \underline{\quad}$       $617 - 304 = \underline{\quad}$



5. Rechne aus

$$\begin{array}{r} 756 \\ -523 \\ \hline \end{array}$$

$$\begin{array}{r} 551 \\ -355 \\ \hline \end{array}$$

$$\begin{array}{r} 918 \\ -529 \\ \hline \end{array}$$

$$\begin{array}{r} 510 \\ -184 \\ \hline \end{array}$$

$$\begin{array}{r} 1000 \\ -867 \\ \hline \end{array}$$

## Addition und Subtraktion – Station 3



1. Rechne zuerst die Minusaufgabe und finde dann die Umkehraufgabe!

$457$	$723$
$- 268$	$- 576$

- |                          |                          |                           |
|--------------------------|--------------------------|---------------------------|
| 2.a) $470 + 330 =$ _____ | b) $270 + 185 =$ _____   | c) $495 + 180 =$ _____    |
| $280 + 340 =$ _____      | $490 + 380 =$ _____      | $288 + 500 =$ _____       |
| $460 + 450 =$ _____      | $380 + 460 =$ _____      | $259 + 470 =$ _____       |
| 3.a) $540 - 230 =$ _____ | b) $960 -$ _____ $= 430$ | c) $1000 -$ _____ $= 780$ |
| $820 - 460 =$ _____      | $710 -$ _____ $= 180$    | $1000 - 499 =$ _____      |
| $650 - 570 =$ _____      | $440 - 229 =$ _____      | $1000 -$ _____ $= 230$    |

4. Addiere und subtrahiere lang!

$37 + 26 =$ _____	
$48 + 47 =$ _____	
$93 - 47 =$ _____	
$72 - 38 =$ _____	

5. Rechne geschickt (wo es geht)!

$28 + 37 + 2 =$ _____	$35 + 48 + 5 =$ _____	$59 + 11 + 6 =$ _____
$77 - 7 - 5 =$ _____	$28 - 2 - 8 =$ _____	$63 - 9 - 3 =$ _____

6. Addiere schriftlich!

$347$	$298$	$599$	$335$	$107$	$348$
<u><math>+108</math></u>	<u><math>+576</math></u>	<u><math>+326</math></u>	$406$	$75$	$354$
			<u><math>+271</math></u>	$450$	$102$
				<u><math>+249</math></u>	<u><math>+ 95</math></u>

7. Subtrahiere schriftlich!

$711$	$614$	$986$	$780$	$800$	$835$
<u><math>- 236</math></u>	<u><math>- 387</math></u>	<u><math>- 97</math></u>	<u><math>- 407</math></u>	<u><math>- 109</math></u>	<u><math>- 108</math></u>

8. Schreibe untereinander! Rechne dann bitte aus!

- |                         |                         |                         |
|-------------------------|-------------------------|-------------------------|
| a.) $920 - 399 =$ _____ | b.) $852 + 108 =$ _____ | c.) $761 - 483 =$ _____ |
| d.) $654 + 297 =$ _____ | e.) $450 - 73 =$ _____  |                         |



## Addition und Subtraktion – Station 4

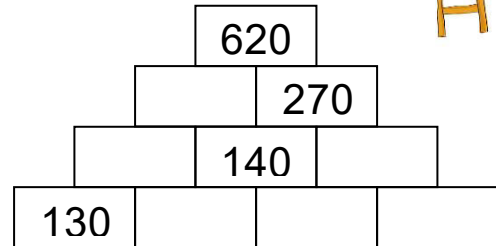
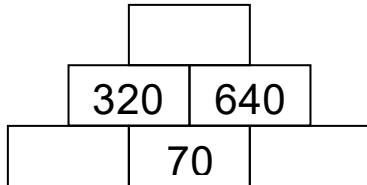
### 1. Rechne schriftlich:

$$\begin{array}{r} 920 \\ - 354 \\ \hline \end{array}$$

$198 + 65 + 847 = \underline{\quad}$



### 2. Zahlenmauer: Ergänze die fehlenden Zahlen.



### 3. Ergänze zum nächsten Zehner:

$482 + \underline{\quad} = \underline{\quad}$

$965 + \underline{\quad} = \underline{\quad}$

$213 + \underline{\quad} = \underline{\quad}$

### 4. Ergänze zum nächsten Hunderter:

$820 + \underline{\quad} = \underline{\quad}$

$650 + \underline{\quad} = \underline{\quad}$

$130 + \underline{\quad} = \underline{\quad}$

### 5. Zerlege

$500 = 40 + \underline{\quad}$

$800 = 250 + \underline{\quad}$

$600 = 470 + \underline{\quad}$

$200 = 80 + \underline{\quad}$

$400 = 350 + \underline{\quad}$

$700 = 220 + \underline{\quad}$

### 6. Übertrage und rechne:

a  $734 - 378$

b  $802 - 669$

c  $510 - 322$

### 7. Addiere.

$252 + 500 = \underline{\quad}$

$658 + 42 = \underline{\quad}$

$782 + 78 = \underline{\quad}$

$576 + 30 = \underline{\quad}$

$938 + 78 = \underline{\quad}$

$683 + 219 = \underline{\quad}$

### 8. Subtrahiere.

$958 - 700 = \underline{\quad}$

$465 - 49 = \underline{\quad}$

$279 - 7 = \underline{\quad}$

$877 - 25 = \underline{\quad}$

$492 - 318 = \underline{\quad}$

$989 - 333 = \underline{\quad}$

### 9. $<$ , $>$ oder $=$ ?

$45 + 351 \dots 351 + 45$

$463 - 50 \dots 463 - 60$

$37 + 428 \dots 65 + 817$

$380 - 40 \dots 371 - 30$



## Addition und Subtraktion – Station 5



### 1. Rechne die Aufgaben aus!

$34 + 27 = \underline{\quad}$

$16 + 47 = \underline{\quad}$

$15 + 33 = \underline{\quad}$

$53 + 18 = \underline{\quad}$

$22 + 65 = \underline{\quad}$

$29 + 14 = \underline{\quad}$

$45 + \underline{\quad} = 62$

$37 + \underline{\quad} = 50$

$29 + \underline{\quad} = 46$

$84 + \underline{\quad} = 100$

$34 + \underline{\quad} = 64$

$78 + \underline{\quad} = 90$

### 2. Ergänze!

a) Zum nächsten Zehner:  $434 + \underline{\quad} = \underline{\quad}$

$562 + \underline{\quad} = \underline{\quad}$

b) Zum nächsten Hunderter:  $710 + \underline{\quad} = \underline{\quad}$

$670 + \underline{\quad} = \underline{\quad}$

c) Zum Tausender:  $380 + \underline{\quad} = 1000$

$140 + \underline{\quad} = 1000$

### 3. Hunderter-, Zehner und Eineraufgaben

a)

103	+	300	=		291	+	600	=	
129	+	700	=		318	+	600	=	
359	+	600	=		146	+	600	=	
82	+	900	=		78	+	900	=	
430	+	300	=		113	+	700	=	
168	+	800	=		229	+	400	=	

b)

c)

252	+	500	=		820	+	70	=	
588	+	400	=		830	+	40	=	
394	+	500	=		260	+	30	=	
62	+	900	=		800	+	8	=	
246	+	400	=		578	-	6	=	
270	+	700	=		900	-	5	=	
					446	-	5	=	

d)

e)

710	+	9	=		939	+	2	=	
110	+	80	=		430	+	70	=	
682	+	8	=		329	+	60	=	
281	+	9	=		442	+	7	=	
300	-	9	=		209	-	7	=	
648	-	8	=		328	-	3	=	
829	-	9	=		703	-	2	=	

f)



# Addition und Subtraktion – Station 6

## 1. Rechne schriftlich

$$\begin{array}{r} 920 \\ - 354 \\ \hline \end{array}$$

$198 + 65 + 847 = \underline{\hspace{2cm}}$



## 2. Schöne Päckchen. Setze fort. Beschreibe die Muster.

a)  $320 + 80 = \underline{\hspace{2cm}}$

$331 + 70 = \underline{\hspace{2cm}}$

$342 + 60 = \underline{\hspace{2cm}}$

$353 + 50 = \underline{\hspace{2cm}}$

$\underline{\hspace{1cm}} + \underline{\hspace{1cm}} = \underline{\hspace{2cm}}$

$\underline{\hspace{1cm}} + \underline{\hspace{1cm}} = \underline{\hspace{2cm}}$

b)  $218 + 600 = \underline{\hspace{2cm}}$

$228 + 500 = \underline{\hspace{2cm}}$

$238 + 400 = \underline{\hspace{2cm}}$

$248 + 300 = \underline{\hspace{2cm}}$

$\underline{\hspace{1cm}} + \underline{\hspace{1cm}} = \underline{\hspace{2cm}}$

$\underline{\hspace{1cm}} + \underline{\hspace{1cm}} = \underline{\hspace{2cm}}$

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## 3. Rechne.

$482 + 216 = \underline{\hspace{2cm}}$

$396 + 248 = \underline{\hspace{2cm}}$

$329 + 199 = \underline{\hspace{2cm}}$

$821 - 321 = \underline{\hspace{2cm}}$

$587 - 192 = \underline{\hspace{2cm}}$

$257 - 109 = \underline{\hspace{2cm}}$

## 4. Auf zum Endspurt!

$30 + \underline{\hspace{1cm}} = 70$

$20 + \underline{\hspace{1cm}} = 100$

$\underline{\hspace{1cm}} + 70 = 100$

$\underline{\hspace{1cm}} = 20 + 70$

$70 - \underline{\hspace{1cm}} = 30$

$100 - \underline{\hspace{1cm}} = 30$

$\underline{\hspace{1cm}} - 90 = 10$

$\underline{\hspace{1cm}} = 70 - 30$

$63 + 7 = \underline{\hspace{2cm}}$

$70 - 7 = \underline{\hspace{2cm}}$

$\underline{\hspace{1cm}} - 8 = 72$

$\underline{\hspace{1cm}} + 7 = 100$

$87 + 3 = \underline{\hspace{2cm}}$

$60 - 4 = \underline{\hspace{2cm}}$

$\underline{\hspace{1cm}} - 0 = 56$

$\underline{\hspace{1cm}} - 9 = 81$

$80 = \underline{\hspace{1cm}} - 5$

$24 + 30 = \underline{\hspace{2cm}}$

$67 - 50 = \underline{\hspace{2cm}}$

$\underline{\hspace{1cm}} - 50 = 40$

$90 = \underline{\hspace{1cm}} + 7$

$\underline{\hspace{1cm}} + 30 = 76$

$66 - 40 = \underline{\hspace{2cm}}$

$\underline{\hspace{1cm}} - 40 = 51$

$48 + 3 = \underline{\hspace{2cm}}$

$35 + \underline{\hspace{1cm}} = 42$

$53 - 7 = \underline{\hspace{2cm}}$

$26 - \underline{\hspace{1cm}} = 19$

$57 + 5 = \underline{\hspace{2cm}}$

$75 + 9 = \underline{\hspace{2cm}}$

$31 - 8 = \underline{\hspace{2cm}}$

$33 - \underline{\hspace{1cm}} = 26$

## Addition und Subtraktion Lösung Station 1

1. 939 ; 1289 ; 718 ; 623 ; 811 ; 902 ; 1006

2. 865 ; 900 ; 801

3. 473            424

4.

150 - 42 = 108      263 - 30 = 233      760 - 28 = 732      370 - 32 = 338

540 + 39 = 579      907 + 60 = 967      130 + 43 = 173      841 + 39 = 880

537 + 78 = 615      875 + 26 = 901      154 - 85 = 69      823 - 65 = 758

5. Rechne aus.

$$\begin{array}{r} 53 \\ 25 + 28 \\ 18 + 35 \end{array}$$

$$\begin{array}{r} 91 \\ 58 + 33 \\ 13 + 76 \end{array}$$

$$\begin{array}{r} 78 \\ 49 + 29 \\ 36 + 42 \end{array}$$

6.

22 + 76 = 98      99 - 18 = 81      12 + 67 = 79

33 + 66 = 99      88 - 28 = 60      68 + 22 = 90

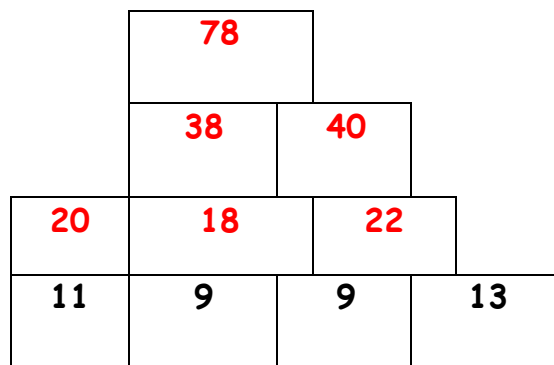
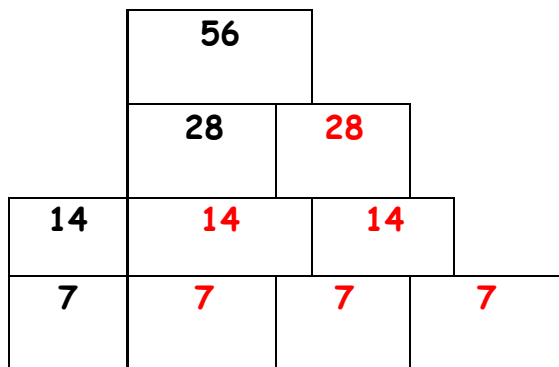
44 + 56 = 100      77 - 38 = 39      73 - 35 = 38

55 + 46 = 101      66 - 48 = 18      69 + 32 = 101

66 + 36 = 102      55 - 48 = 7      66 - 48 = 18

## Addition und Subtraktion Lösung Station 2

1.



2. Zusammenzählen oder wegnehmen

53 + 38 = 91      94 - 67 = 27      71 - 54 = 17

16 + 67 = 83      84 - 35 = 49      33 + 57 = 90

3. Addiere und subtrahiere. Achte auf die Rechenzeichen.

$$\begin{array}{r} 346 \\ + 279 \\ \hline 625 \end{array}$$

$$\begin{array}{r} 543 \\ + 442 \\ \hline 985 \end{array}$$

$$\begin{array}{r} 276 \\ + 653 \\ \hline 929 \end{array}$$

$$\begin{array}{r} 98 \\ + 597 \\ \hline 695 \end{array}$$

$$\begin{array}{r} 491 \\ - 321 \\ \hline 170 \end{array}$$

$$\begin{array}{r} 546 \\ - 99 \\ \hline 447 \end{array}$$

$$\begin{array}{r} 342 \\ - 289 \\ \hline 53 \end{array}$$

$$\begin{array}{r} 552 \\ - 368 \\ \hline 184 \end{array}$$

#### 4. Rechne!

$463 + 400 = 863$

$177 + 208 = 385$

$900 - 500 = 400$

$180 + 540 = 720$

$789 - 200 = 589$

$475 - 30 = 445$

$106 + 87 = 193$

$150 - 70 = 80$

$617 - 304 = 313$

#### 5. Rechne aus

$$\begin{array}{r} 756 \\ - 523 \\ \hline 233 \end{array}$$

$$\begin{array}{r} 551 \\ - 355 \\ \hline 196 \end{array}$$

$$\begin{array}{r} 918 \\ - 529 \\ \hline 389 \end{array}$$

$$\begin{array}{r} 510 \\ - 184 \\ \hline 326 \end{array}$$

$$\begin{array}{r} 1000 \\ - 867 \\ \hline 133 \end{array}$$

### Addition und Subtraktion Lösung Station 3

#### 1. Rechne zuerst die Minusaufgabe und finde dann die Umkehraufgabe!

$$\begin{array}{r} 457 \\ - 268 \\ \hline 189 \end{array} \quad \begin{array}{r} 189 \\ + 268 \\ \hline 457 \end{array}$$

$$\begin{array}{r} 723 \\ - 576 \\ \hline 147 \end{array} \quad \begin{array}{r} 147 \\ + 576 \\ \hline 723 \end{array}$$

**2a)**  $470 + 330 = 800$   
 $280 + 340 = 620$   
 $460 + 450 = 910$

b)  $270 + 185 = 455$   
 $490 + 380 = 870$   
 $380 + 460 = 840$

c)  $495 + 180 = 675$   
 $288 + 500 = 788$   
 $259 + 470 = 729$

**3a)**  $540 - 230 = 310$   
 $820 - 460 = 360$   
 $650 - 570 = 80$

b)  $960 - 530 = 430$   
 $710 - 530 = 180$   
 $440 - 229 = 211$

c)  $1000 - 220 = 780$   
 $1000 - 499 = 501$   
 $1000 - 770 = 230$

**4. a)**  $37 + 26 = 63$   
 Rechenweg:  $37 + 20 = 57$   
 $57 + 6 = 63$

c)  $93 - 47 = 46$   
 Rechenweg:  $93 - 40 = 53$   
 $53 - 7 = 46$

b)  $48 + 47 = 95$   
 Rechenweg:  $48 + 40 = 88$   
 $88 + 7 = 95$

d)  $72 - 38 = 34$   
 Rechenweg:  $72 - 30 = 42$   
 $42 - 8 = 34$

**5** a)  $28 + 2 = 30$   
 $30 + 37 = 67$   
 b)  $35 + 5 = 40$   
 $40 + 48 = 88$   
 c)  $59 + 1 = 60$   
 $60 + 6 = 66$   
 $66 + 10 = 76$

d)  $77 - 7 = 70$   
 $70 - 5 = 65$   
 e)  $28 - 8 = 20$   
 $20 - 2 = 18$   
 f)  $63 - 3 = 60$   
 $60 - 3 = 57$



## 6. Addiere schriftlich!

$$\begin{array}{r} 347 \\ +108 \\ \hline 455 \end{array}$$

$$\begin{array}{r} 298 \\ +576 \\ \hline 874 \end{array}$$

$$\begin{array}{r} 599 \\ +326 \\ \hline 925 \end{array}$$

$$\begin{array}{r} 335 \\ 406 \\ +271 \\ \hline 1012 \end{array}$$

$$\begin{array}{r} 107 \\ 75 \\ 450 \\ +249 \\ \hline 881 \end{array}$$

$$\begin{array}{r} 348 \\ 354 \\ 102 \\ + 95 \\ \hline 899 \end{array}$$

## 7. Subtrahiere schriftlich!

$$\begin{array}{r} 711 \\ - 236 \\ \hline 475 \end{array}$$

$$\begin{array}{r} 614 \\ - 387 \\ \hline 227 \end{array}$$

$$\begin{array}{r} 986 \\ - 97 \\ \hline 889 \end{array}$$

$$\begin{array}{r} 780 \\ - 407 \\ \hline 373 \end{array}$$

$$\begin{array}{r} 800 \\ - 109 \\ \hline 691 \end{array}$$

$$\begin{array}{r} 835 \\ - 108 \\ \hline 727 \end{array}$$

## 8. Schreibe untereinander! Rechne dann bitte aus!

$$\begin{array}{r} \text{a.) } 920 \\ -399 \\ \hline 521 \end{array}$$

$$\begin{array}{r} \text{b.) } 852 \\ +108 \\ \hline 960 \end{array}$$

$$\begin{array}{r} \text{c.) } 761 \\ - 483 \\ \hline 278 \end{array}$$

$$\begin{array}{r} \text{d.) } 654 \\ +297 \\ \hline 951 \end{array}$$

$$\begin{array}{r} \text{e.) } 450 \\ - 73 \\ \hline 377 \end{array}$$

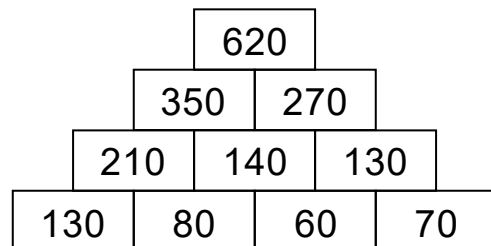
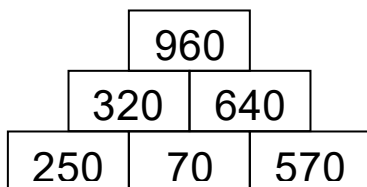
## Addition und Subtraktion Lösung Station 4

### 1. Rechne schriftlich:

$$\begin{array}{r} 920 \\ - 354 \\ \hline 566 \end{array}$$

$$198 + 65 + 847 = 1110$$

### 2. Zahlenmauer: Ergänze die fehlenden Zahlen.



### 3. Ergänze zum nächsten Zehner:

$$482 + 8 = 490$$

$$965 + 5 = 970$$

$$213 + 7 = 220$$

### 4. Ergänze zum nächsten Hunderter:

$$820 + 80 = 900$$

$$650 + 50 = 700$$

$$130 + 70 = 200$$

### 5. Zerlege

$$500 = 40 + 460$$

$$800 = 250 + 550$$

$$600 = 470 + 130$$

$$200 = 80 + 120$$

$$400 = 350 + 50$$

$$700 = 220 + 80$$

### 6. Übertrage ins Heft und rechne:

$$\text{a} \quad 734 - 378 = 356$$

$$\text{b} \quad 802 - 669 = 133$$

$$\text{c} \quad 510 - 32 = 188$$

### 7. Addiere.

$$252 + 500 = 752$$

$$658 + 42 = 700$$

$$782 + 78 = 860$$

$$576 + 30 = 606$$

$$938 + 78 = 1016$$

$$683 + 219 = 902$$

## 8. Subtrahiere.

$958 - 700 = 258$

$877 - 25 = 852$

$465 - 49 = 416$

$492 - 318 = 174$

$279 - 7 = 272$

$989 - 333 = 656$

## 9. <, > oder = ?

$45 + 351 = 351 + 45$

$37 + 428 < 65 + 817$

$463 - 50 > 463 - 60$

$380 - 40 < 371 - 30$

## Addition und Subtraktion Lösung Station 5

### 1. Rechne die Aufgaben aus!

$34 + 27 = 61$

$53 + 18 = 79$

$45 + 17 = 62$

$84 + 16 = 100$

$16 + 47 = 63$

$22 + 65 = 87$

$37 + 13 = 50$

$34 + 31 = 64$

$15 + 33 = 48$

$29 + 14 = 43$

$29 + 17 = 46$

$78 + 12 = 90$

### 2. Ergänze!

a) Zum nächsten Zehner:

$434 + 6 = 440$

$562 + 8 = 570$

b) Zum nächsten Hunderter:

$710 + 90 = 800$

$670 + 30 = 700$

c) Zum Tausender:

$380 + 620 = 1000$

$140 + 860 = 1000$

### Hunderter-, Zehner und Eineraufgaben!

b)

103	+	300	=	403	291	+	600	=	891
129	+	700	=	829	318	+	600	=	918
359	+	600	=	959	146	+	600	=	746
82	+	900	=	982	78	+	900	=	978
430	+	300	=	730	113	+	700	=	813
168	+	800	=	968	229	+	400	=	629

b)

c)

252	+	500	=	725	820	+	70	=	890
588	+	400	=	988	830	+	40	=	870
394	+	500	=	894	260	+	30	=	290
62	+	900	=	962	800	+	8	=	808
246	+	400	=	646	578	-	6	=	572
270	+	700	=	970	900	-	5	=	885
					446	-	5	=	441

d)

e)

710	+	9	=	719	939	+	2	=	941
110	+	80	=	190	430	+	70	=	500
682	+	8	=	690	329	+	60	=	389
281	+	9	=	290	442	+	7	=	449
300	-	9	=	291	209	-	7	=	202
648	-	8	=	640	328	-	3	=	325
829	-	9	=	920	703	-	2	=	701

f)

**1. Rechne schriftlich**

$$\begin{array}{r} 920 \\ - 354 \\ \hline 566 \end{array}$$

$$198 + 65 + 847 = 1110$$

**2. Schöne Päckchen. Setze fort. Beschreibe die Muster.**

a) 400, 401, 402

Die 1. Zahl wird immer um 11 größer, die 2. um 10 kleiner und das Ergebnis um einen größer.

$$403, 364 + 40 = 404$$

$$375 + 30 = 405$$

b) 818, 728. 638

Die 1. Zahl wird immer um 10 größer, die 2. um 100 kleiner und das Ergebnis um 90 größer.

$$548, 258 + 200 = 458$$

$$268 + 100 = 368$$

**3. Rechne.**

$$482 + 216 = 698$$

$$396 + 248 = 644$$

$$329 + 199 = 528$$

$$821 - 321 = 500$$

$$587 - 192 = 395$$

$$257 - 109 = 148$$

**4. Auf zum Endspurt!**

$$30 + 40 = 70$$

$$20 + 80 = 100$$

$$30 + 70 = 100$$

$$90 = 20 + 70$$

$$70 - 40 = 30$$

$$100 - 70 = 30$$

$$100 - 90 = 10$$

$$40 = 70 - 30$$

$$63 + 7 = 70$$

$$70 - 7 = 63$$

$$80 - 8 = 72$$

$$93 + 7 = 100$$

$$87 + 3 = 90$$

$$60 - 4 = 56$$

$$56 - 0 = 56$$

$$90 - 9 = 81$$

$$80 = 85 - 5$$

$$24 + 30 = 54$$

$$67 - 50 = 17$$

$$90 - 50 = 40$$

$$90 = 83 + 7$$

$$46 + 30 = 76$$

$$66 - 40 = 26$$

$$91 - 40 = 51$$

$$48 + 3 = 51$$

$$35 + 7 = 42$$

$$53 - 7 = 46$$

$$26 - 7 = 19$$

$$57 + 5 = 62$$

$$75 + 9 = 84$$

$$31 - 8 = 23$$

$$33 - 7 = 26$$